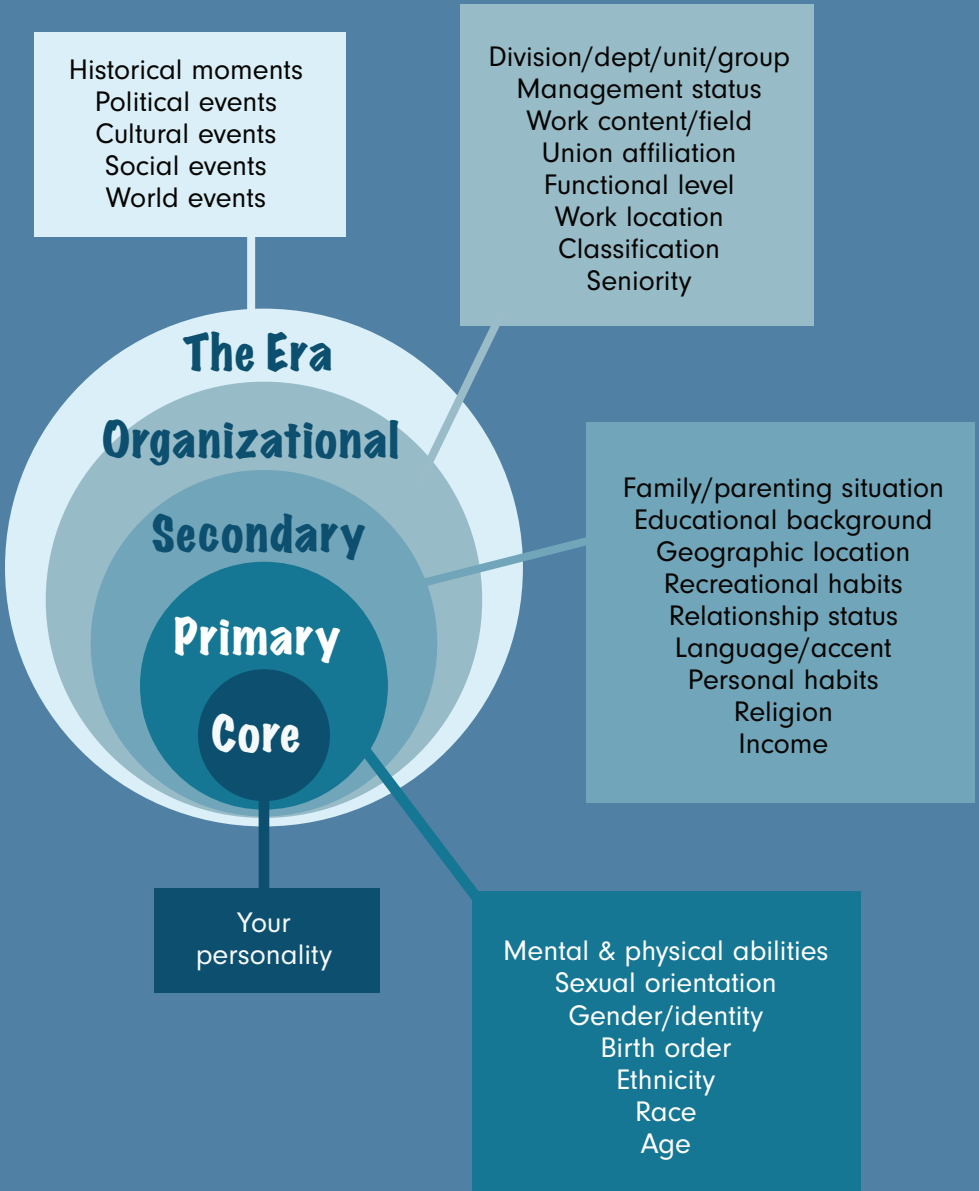


The Diversity Wheel



Adapted from *Workforce America! Managing Employee Diversity as a Vital Resource*



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